



TAP DRILL SIZES FOR TAPER PIPE THREADS



FRACTION	PERCENT	DECIMAL
1/12	8.33%	0.083
1/10	10%	0.1
1/8	12.5%	0.125
1/6	16.6%	0.166
1/5	20%	0.2
1/4	25%	0.25
1/3	33.3%	0.33
3/8	37.5%	0.375
2/5	40%	0.4
1/2	50%	0.5
3/5	60%	0.6
5/8	62.5%	0.625
2/3	66.67%	0.667
3/4	75%	0.75
4/5	80%	0.8
7/8	87.5%	0.875
1	100%	1.0